

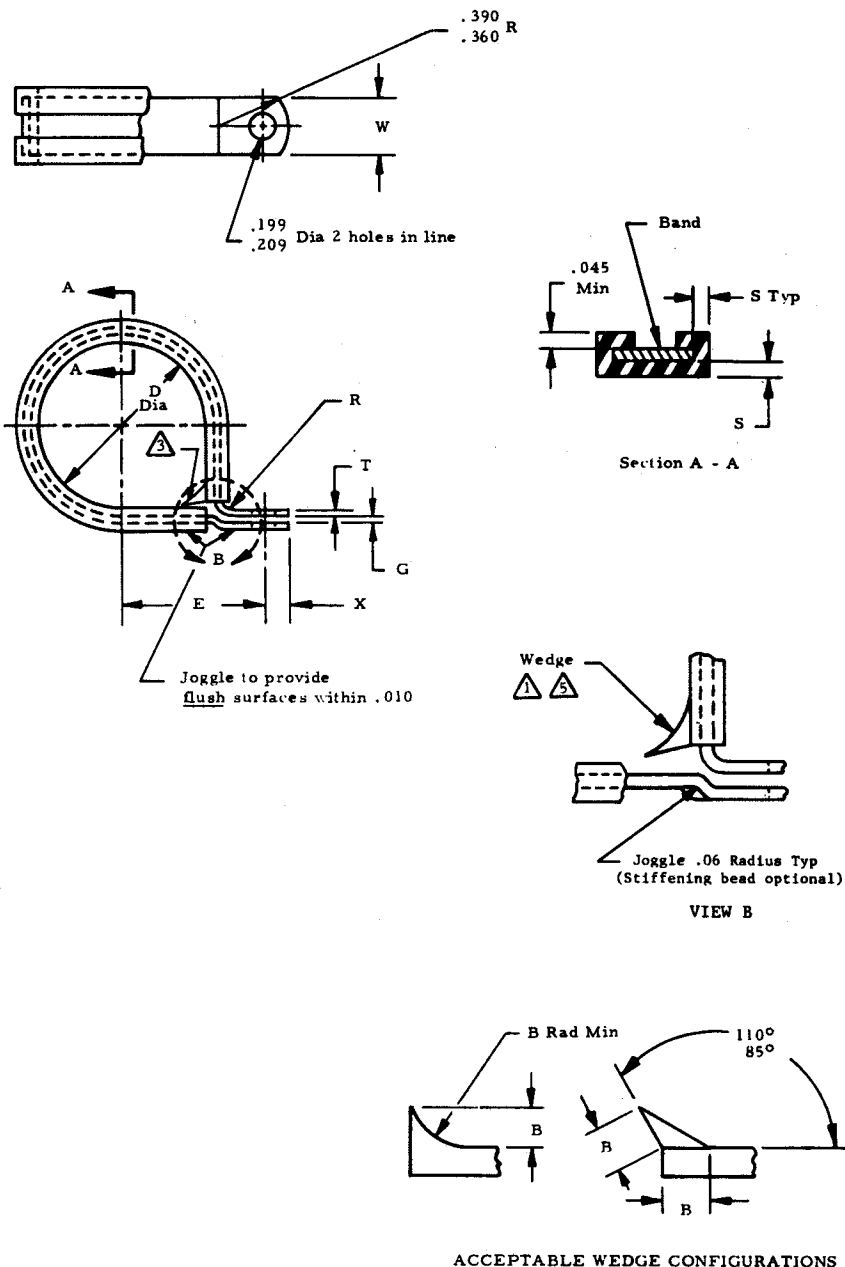
USER SYMBOLS:
ARMY - EA

REVIEWER SYMBOLS:
ARMY - AR
USAF - 11
DLA - IS

"Review/user information is current as of the date of this document. For future coordination of changes to this document, draft circulation should be based on the information in the current DODISS."

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FED. SUP. CLASS
5340



(E) REVISED AND REDRAWN

P. A. AS Other Cust. AV 99	TITLE CLAMP, LOOP TYPE, CUSHIONED, SUPPORT	MILITARY STANDARD MS 21919
PROCUREMENT SPECIFICATION MIL-C-8603	SUPERSEDES:	SHEET 1 OF 4

DD FORM 672-1 (Coordinated)
1 MAR 72

PROJECT NUMBER 5340-1415

APPROVED 3 JULY 53 REVISED: (E) 30 SEPT 81

FED. SUP. CLASS
5340

Dash Nos.	Rigid Tube Nom. OD (Ref)	DIMENSIONS												
		B ±.032	D ±.015 Dia	E ±.015		G	R ±.016 Rad	S ±.020 ±.000	T		W ±.010		X ±.015	
				Alum	Steel & Cres				Alum	Steel & Cres	Alum	Steel & Cres	Alum	Steel & Cres
-1	1/16	.062	.062	.436	.436				.020	.020	.375		.188	
-2	1/8	.046	.125	.457	.457									
-3	3/16	.110	.188	.498	.498									
-4	1/4		.250	.529	.529				.032				.188	
-5	5/16		.313	.560	.560		.062				.375			
-6	3/8	.093	.375	.592	.592									
-7	7/16	.125	.438	.623	.623	.062								
-8	1/2		.500	.654	.654	+.016		.040						
-9	9/16		.563	.752	.749	-.000								
-10	5/8		.625	.783	.780									
-11	11/16		.688	.814	.811									
-12	3/4		.750	.845	.842				.050					
-13	13/16		.813	.877	.858	.109								
-14	7/8		.875	.908	.889									
-15	15/16		.938	.939	.920									
-16	1		1.000	.970	.951				.032					
-17	1-1/16		1.063	1.002	.983									
-18	1-1/8		1.125	1.062	1.030									
-19	1-3/16		1.188	1.093	1.061									
-20	1-1/4		1.250	1.124	1.092									
-21	1-5/16		1.313	1.156	1.124									
-22	1-3/8		1.375	1.187	1.155									
-23	1-7/16		1.438	1.218	1.186	.094					.500			
-24	1-1/2		1.500	1.249	1.217	+.031								
-25	1-9/16		1.563	1.281	1.259	-.000								
-26	1-5/8		1.625	1.312	1.280									
-27			1.688	1.344	1.312									
-28	1-3/4		1.750	1.374	1.342									
-29			1.813	1.406	1.374									
-30	1-7/8	.155	1.875	1.437	1.405						.500	.218	.218	
-31		.312	1.938	1.468	1.444									
-32	2		2.000	1.499	1.475									
-33			2.062	1.531	1.507									
-34	2-1/8		2.125	1.562	1.538	.125	.060	.062						
-35			2.188	1.594	1.570									
-36	2-1/4		2.250	1.624	1.600									
-37			2.312	1.655	1.631									
-38	2-3/8		2.375	1.687	1.663									
-40	2-1/2		2.500	1.752	1.728									
-42			2.625	1.812	1.788	.125			.040					
-43			2.688	1.844	1.820	+.031								
-44	2-3/4		2.750	1.875	1.851	-.000								
-45			2.812	1.906	1.882									
-46			2.875	1.937	1.913									
-48	3		3.000	2.000	1.976									
-50			3.125	2.062	2.038									
-52	3-1/4		3.250	2.125	2.101									
-54			3.375	2.187	2.163									
-56	3-1/2	.312	3.500	2.250	2.226									
-58			3.625	2.312	2.288									
-64	4		4.000	2.500	2.476									
-66			4.125	2.562	2.538									

APPROVED 3 JULY 53 REVISED: (E) FOR CHANGES SEE SHEETS 1 THRU 4

P. A. AS

Other Cues:
AV
99

TITLE

CLAMP, LOOP TYPE, CUSHIONED, SUPPORT

MILITARY STANDARD

MS 21919

PROCUREMENT SPECIFICATION
MIL-C-8603

SUPERSEDES:

SHEET 2 OF 4

USER SYMBOLS:
ARMY - EA

REVIEWER SYMBOLS:
ARMY - AE
NAVF - 11
DLA - 15

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REQUIREMENT:

1. MATERIALS:

BAND - ALUMINUM ALLOY
CORROSION RESISTANT STEEL
LOW CARBON STEEL

CUSHION - ETHYLENE PROPYLENE
NITRILE
CHLOROPRENE
SILICONE
FLUOROSILICONE

SEE PROCUREMENT SPECIFICATION

2. FINISH:

CHEMICAL CONVERSION
PASSIVATED
CADMIUM PLATED

SEE PROCUREMENT SPECIFICATION

3. MATERIAL CODES:

LETTER(S) INDICATES BAND AND CUSHION MATERIALS. DO NOT SPECIFY BAND/CUSHION COMBINATIONS NOT LISTED. MAXIMUM RECOMMENDED TEMPERATURE IS INDICATED IN PARENTHESES.

DE - ALUMINUM BAND WITH ETHYLENE PROPYLENE CUSHION (212°F)

DF - ALUMINUM BAND WITH NITRILE CUSHION (212°F)

DG - ALUMINUM BAND WITH CHLOROPRENE CUSHION (212°F)

CE - CRES BAND WITH ETHYLENE PROPYLENE CUSHION (275°F)

CF - CRES BAND WITH NITRILE CUSHION (212°F)

CH - CRES BAND WITH SILICONE CUSHION (400°F)

CG - CRES BAND WITH CHLOROPRENE CUSHION (212°F)

CJ - CRES BAND WITH FLUOROSILICONE CUSHION (450°F)

F - LOW CARBON STEEL BAND WITH NITRILE CUSHION (212°F)

G - LOW CARBON STEEL BAND WITH CHLOROPRENE CUSHION (212°F)

H - LOW CARBON STEEL BAND WITH SILICONE CUSHION (400°F)



4. CUSHION APPLICATION AND COLOR INFORMATION

ETHYLENE PROPYLENE - FOR USE IN AREAS CONTAMINATED WITH PHOSPHATE ESTER HYDRAULIC FLUID AND OTHER SYNTHETIC FLUIDS. EXCELLENT OZONE RESISTANCE. NOT RESISTANT TO PETROLEUM BASED FLUIDS. COLOR SHALL BE SOLID PURPLE.

NITRILE - FOR USE PRIMARILY IN FUEL IMMERSION AND FUEL VAPORS. GOOD OZONE RESISTANCE. NOT RESISTANT TO PHOSPHATE ESTER BASED FLUIDS. NOT FOR USE ON TITANIUM TUBING. COLOR SHALL BE SOLID YELLOW.

CHLOROPRENE - FOR GENERAL PURPOSE USE IN AREAS CONTAMINATED WITH PETROLEUM BASED HYDRAULIC FLUIDS AND OCCASIONAL FUEL SPLASH. EXCELLENT OZONE RESISTANT. NOT RESISTANT TO PHOSPHATE ESTER BASED FLUIDS. NOT FOR USE ON TITANIUM TUBING. COLOR SHALL BE BLACK WITH A BLUE IDENTIFIER PER THE PROCUREMENT SPECIFICATION.

SILICONE - FOR ELEVATED TEMPERATURE USAGE IN PHOSPHATE ESTER BASED FLUID AND OTHER SYNTHETIC FLUID CONTAMINATED AREAS. UNAFFECTED BY OZONE. NOT RESISTANT TO PETROLEUM BASED FLUIDS. COLOR SHALL BE NATURAL WHITE.

FLUOROSILICONE - FOR ELEVATED TEMPERATURE USAGE IN PETROLEUM BASED FLUID CONTAMINATED AREAS. UNAFFECTED BY OZONE. NOT RESISTANT TO PHOSPHATE ESTER BASED FLUIDS. COLOR SHALL BE SOLID BLUE.

APPROVED 3 JULY 53 REVISED E FOR CHANGES SEE SHEETS 1 THRU 4

P.A. NAVY - AS Other Code ARMY - AV NAVF - 99	TITLE CLAMP, LOOP TYPE, CUSHIONED, SUPPORT	MILITARY STANDARD MS21919
PROCUREMENT SPECIFICATION HIL-C-8603	SUPERSEDES:	SHEET 3 OF 4

DD FORM 572-1 (Coordinated)

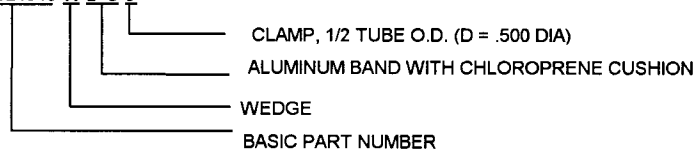
PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE.

PLATE NO. 23000

NOTES:

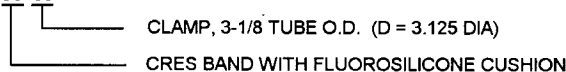
1. LETTER "W" INDICATES WEDGE TYPE CUSHION. WEDGE (W) IS MANDATORY FOR -2 THRU -48 SIZE CLAMPS.
2. WEDGE IS PROHIBITED ON -1 AND -50 THRU -66 SIZE CLAMPS.
3. WEDGE SHALL BE INTEGRALLY MOLDED TO CUSHION OR VULCANIZED USING PRESSURE AND HEAT TO ACCOMPLISH A BOND BETWEEN CUSHION AND WEDGE
4. WEDGE SHALL OVERLAP AND TOUCH OPPOSITE END OF CUSHION WHEN CLAMP MOUNTING HOLES ARE ALIGNED AND DIMENSION G IS 0.00 (CLAMP COMPLETELY CLOSED).
5. THE CLAMP BAND SHALL BE FINISHED DURING MANUFACTURE SUCH AS TO REMOVE ALL TOOL AND DIE MARKS SHARP EDGES AND BURRS.
6. CLAMPS WITH LOW CARBON STEEL BANDS ARE INACTIVE FOR NEW AIRCRAFT DESIGN AS OF 1 OCTOBER 1982.
7. CANCELLED P/N LISTED IN INTERCHANGEABILITY TABLE ARE CANCELLED AFTER 1 OCTOBER 1982. REPLACEMENT P/N CAN REPLACE CANCELLED P/N UNIVERSALLY BUT CANCELLED P/N CANNOT REPLACE REPLACEMENT P/N UNIVERSALLY.
8. DIMENSIONS ARE IN INCHES.
9. INTENDED USE: THESE CLAMPS ARE INTENDED FOR GENERAL PURPOSE CLAMPING APPLICATION INCLUDING ELECTRICAL WIRE BUNDLE CLAMPING. FOR HIGH PERFORMANCE LOOP STYLE CLAMPS FOR USE IN MIL-H-5440 HYDRAULIC SYSTEMS SEE MIL-C-85052.
10. EXAMPLE PART NUMBERS:
FOR -2 THRU -48 SIZE CLAMPS (WEDGE MANDATORY) 1

MS21919 W D G 8



FOR -50 THRU -66 SIZE CLAMPS (WEDGE PROHIBITED) 2

MS21919 CJ 50



11. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID OR REQUEST FOR PROPOSAL EXCEPT THAT REFERENCED INDUSTRY DOCUMENTS SHALL BE GIVEN THE DATE OF THE ISSUE ADOPTED.
12. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.

INTERCHANGEABILITY TABLE 3

FOR -2 THRU -48		FOR -50 THRU -66	
CANCELLED PART NUMBER	REPLACEMENT PART NUMBER	CANCELLED PART NUMBER	REPLACEMENT PART NUMBER
MS 21919 WB (F, G, H) ()	MS 21919 W (F, G, H) () 6	MS 21919 WC (F, G, H) ()	MS 21919C (F, G, H) ()
MS21919B (F, G, H) ()	MS 21919 W (F, G, H) () 6	MS 21919 WD (F, G) ()	MS 21919D (F, G) ()
MS 21919 D (F, G) ()	MS 21919 WD (F, G) ()	MS 21919 WB (F, G, H) ()	MS 21919 (F, G, H) () 6
MS 21919 C (F, G, H) ()	MS 21919 WC (F, G, H) ()	MS 21919 B (F, G, H) ()	MS 21919 (F, G, H) () 6
MS21919 (F, G, H) ()	MS 21919 W (F, G, H) () 6	MS 21919 DH ()	MS 21919 CH ()
MS 21919 DH ()	MS 21919 WCH ()	MS 21919 WDH ()	MS 21919 CH ()
MS 21919 WDH ()	MS 21919 WCH ()	MS 21919 W (F, G, H) ()	MS 21919 (F, G, H) () 6

NOTE: INSERT APPROPRIATE SIZE (DASH NO.) IN PARENTHESIS AT END OF PART NUMBER.

P.A.
NAVY - AS
Other CostARMY - AV
USAF - 99

TITLE

CLAMP, LOOP TYPE, CUSHIONED, SUPPORT

MILITARY STANDARD

MS21919

PROCUREMENT SPECIFICATION
MIL-C-8503

SUPERSEDES:

SHEET

4

OF

4

USER SYMBOLS
ARMY - EAREVIEW SYMBOLS
ARMY - AR
USAF - 11
DLA - IS

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FOR CHANGES SEE SHEETS 1 THRU 4
APPROVED 3 JULY 53 REVISED (E)